

Taps Cont.



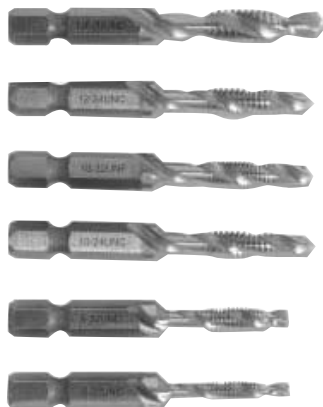
Greenlee Combined Drill and Tap

Product Features

- Complete hole drilling and tapping in one operation with power drill saves labor and time
- Back taper beyond tap to prevent thread damage from over-drilling
- Deburr/Countersink also provided on bit beyond back taper
- Made from high-speed steel vs. carbon steel for longer life
- High quality hex shank to ensure strong connection to drill chuck
- Designed to tap up to 10 gauge metal

Specifications

- Material Thickness: 10 gauge
- Material Type: mild steel, copper, brass, aluminum
- Shank: 1/4" quick change hex
- Drill Material: high speed steel
- Drill Point: split point with web thinning



Part No.	Size	Price /Each
0323450	6-32 to 1/4-20 Drill/Tap Set	\$43.09
0323451	6-32 NC	8.11
0323452	8-32 NC	8.38
0323453	10-24 NC	9.29
0323454	10-32 NF	9.47
0323455	12-24 NC	9.72
0323456	1/4-20 NC	10.27

Standard Sets

- Sets Include (1) taper, (1) plug, (1) bottom tap



Size	H Limit	Flutes	Cleveland General Purpose		Greenfield	
			Part No.	Price /Each	Part No.	Price /Each
2-56	H2	3			7003676	\$37.80
2-64	H2	3			7003680	40.85
3-48	H2	3	7002240	\$27.38	7003648	284.38
3-56	H2	3	7002244	30.60	7003688	32.53
4-36	H2	3			7003692	27.73
4-40	H2	3	7002255	22.40	7003696	23.85
4-48	H2	3			7003700	25.68
5-40	H2	3			7003704	23.85
5-44	H2	3			7003708	25.68
6-32	H3	3	7002267	17.25	7003712	18.13
8-32	H3	4	7002278	17.73	7003716	18.85
10-24	H3	4	7002289	18.20	7003720	19.28
10-32	H3	4	7002297	18.20	7003724	19.28
12-24	H3	4	7002304	19.25	7003728	20.48
12-28	H3	4	7002308	21.05	7003732	22.40
1/4-20	H3	4	7002319	19.60		
1/4-28	H3	4	7002327	19.60	7003539	20.80
5/16-18	H3	4	7002338	24.10	7003543	25.68
5/16-24	H3	4	7002344	24.10	7003547	25.68
3/8-16	H3	4	7002356	27.30	7003551	29.00
3/8-24	H3	4	7002362	27.30	7003555	29.00
7/16-14	H3	4	7002373	51.20	7003559	49.40

Standard Sets Cont.



Size	H Limit	Flutes	Cleveland General Purpose		Greenfield	
			Part No.	Price /Each	Part No.	Price /Each
7/16-20	H3	4	7002378	\$51.20	7003563	\$49.40
1/2-13	H3	4	7002390	49.00	7003567	52.53
1/2-20	H3	4	7002395	55.33	7003571	58.75
9/16-12	H3	4	7002405	83.63	7003575	89.33
9/16-18	H3	4	7002409	87.08	7003579	89.33
5/8-11	H3	4	7002413	100.23	7003583	106.75
5/8-18	H3	4	7002417	100.23	7003587	106.75
3/4-10	H3	4	7002441	140.33	7003599	149.20
3/4-16	H3	4	7002445	140.33	7003603	149.20
7/8-9	H4	4	7002455	195.65	7003607	208.33
7/8-14	H4	4	7002455	195.65	7003611	208.33
1-8	H4	4	7002459	260.25	7003615	278.38
1-12	H4	4	7002463	268.58	7003619	286.08
1-14	H4	4	7002467	260.25	7003623	277.38
1 1/8-7	H4	4			7003627	448.40
1 1/8-12	H4	4			7003631	476.15
1 1/4-7	H4	4			7003635	587.25
1 1/4-12	H4	6			7003639	599.18
1 3/8-6	H4	4			7003643	742.00
1 3/8-12	H4	6			7003647	745.98
1 1/2-6	H4	4			7003651	853.08
1 1/2-12	H4	6			7003655	868.98

Pipe Taps



Straight Pipe Tap

- GTD 5321 straight pipe taps are manufactured from select HSS.
- NPS threads are for tapping holes or couplings when used with a sealer.
- NPT threads require the use of a sealer

Tap Size	Pitch	Flutes	Thread Lgth.	OaL	Decimal	NPS		NPSF	
						Part No.	Price /Each	Part No.	Price /Each
1/8	27	4	3/4	2-1/8	.405	7003801	\$27.54	7003803	\$27.54
1/8	27	4	3/4	2-1/8	.405	7003802	27.54	7003804	27.54
1/4	18	4	1-1/16	2-7/16	.540	7003805	30.58	7003806	30.58
3/8	18	4	1-1/16	2-9/16	.675	7003807	40.01	7003808	40.01
1/2	14	4	1-3/8	3-1/8	.840	7003809	63.79	7003810	63.79
3/4	14	5	1-3/8	3-1/4	1.050	7003811	89.50	7003812	89.50
1	11-1/2	5	1-3/4	3-3/4	1.315	7003813	136.00		

High Hook Taper Pipe Taps

- GTD 5820 production, high hook, taper taps are ground thread and have a hook designed for use in ductile materials that produce long chips.
- NPT requires the use of a sealer while th NPTF provide a pressure tight joint.



Tap Size	Pitch	Flutes	Thread Lgth.	OaL	Decimal	NPT		NPTF	
						Part No.	Price /Each	Part No.	Price /Each
1/8	27	4	3/4	2-1/8	.405	7004015	\$25.50	7004016	\$25.50
1/4	18	4	1-1/16	2-7/16	.540	7004017	28.11	7004018	28.11
3/8	18	4	1-1/16	2-9/16	.675	7004019	37.14	7004020	37.14
1/2	14	4	1-3/8	3-1/8	.840	7004021	58.82	7004022	58.82
3/4	14	5	1-3/8	3-1/4	1.050	7004023	82.35	7004024	82.35

For a complete product listing, visit fastenal.com or contact your local store.

Metalworking & Cutting Tools

